

Quick guide for setting up Expert Stitch Manager

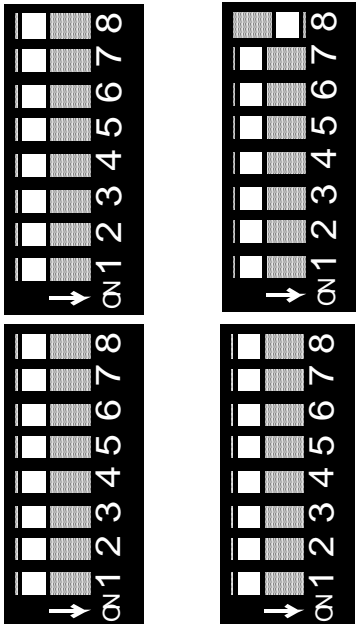
< ESP9100NET/ESP9000 : Serial >

		DWS2-8	Setting of PORT (Network Setting)	Setting of TCP/IP of ESP	Setting of TCP/IP of PC	Setting of COM SPEED of ESP	Setting of COM SPEED of ESM
ESP9100NET	Serial	OFF	COM	×	×		
ESP9000	Serial	ON	COM	×	×		

Instruction manual(ESM:P13)
Instruction manual(ESM:P13)
Instruction manual(ESM:P14)
Instruction manual(ESM:P15)
Instruction manual(ESM:P5)

STEP1	STEP2	STEP3
Setting of DSW2-8	Setting of Embroidery Machine	Setting of PC

< ESP9100NET > < ESP9000 >



Baud rate : 9600 < 19200 < 38400

Please set the same speed of A and B.

